

S1885

Extra customer Instructions

Dear Customer,

Due to heat distortion in the welding process, the stands may require shimming to sit level (extra washers and longer bolts have been provided).

If the shears are rocking about when the stand is bolted on, you will need to fit washers in between the bottom plate and stand to level it out.

To level the shears

1. Carefully place the shear on the stand in the location where the shear will be used and loosely secure with a nut and bolt in each hole.
2. Check how much gap there is between the bottom mounting plate and the top plate of the stand.
3. Then fit the required amount of washers to fill that gap.

In the below example, two washers are needed on the left side and one on the right in order for the shears to sit level.



It is also recommended to have the hand shears bolted down. Ensure the shears are levelled correctly before bolting down, otherwise this will cause a twist in the bottom blade, and poor cutting performance.